



VAT Vakuumventile AG
CH-9469 Haag, Schweiz

Product data sheet

HV gate valve, Series 111, DN 63 (ID 2½")
Ordering No. 11136-UE24

Description

Flange	CF-F 63 UNF
Actuator	pneumatic, double acting – with position indicator
Feedthrough	Bellows

Technical data

Leak rate	– Valve body	$< 1 \cdot 10^{-9}$ mbar ls ⁻¹
	– Valve seat	$< 1 \cdot 10^{-9}$ mbar ls ⁻¹
Pressure range		$1 \cdot 10^{-8}$ mbar to 1.6 bar (abs)
Differential pressure on the gate		≤ 1.6 bar
Differential pressure at opening		≤ 30 mbar
Conductance (molecular flow)		600 ls ⁻¹
Cycles until first service		200 000 (unheated and under clean conditions)
Temperature	– Valve Body	≤ 150 °C (bake-out max. 24h)
(Maximum values: depending on operating conditions and sealing materials)	– Actuator	≤ 120 °C
	– Position indicator	≤ 80 °C
Heating and cooling rate		50 °C h ⁻¹
Material (main components)	– Valve Body	AISI 304 (1.4301)
	– Mechanism	AISI 316L (1.4404), AISI 304 (1.4301)
	– Bellows	AISI 633 (AM350)
	– Bushing	Hydrocarbonate
Seal	– Bonnet	FKM (Viton®)
	– Gate	FKM (Viton®), O-ring
	– Actuator	FKM (Viton®), NBR
Mounting position		any
Volume of pneumatic actuator		0.08 l / 0.0028 ft ³
Compressed air min. – max. overpressure		4 – 7 bar / 58 – 102 psi
Compressed air connection		G½" (½" NPT for USA)
Actuation time	– closing	1 s
	– opening	1 s
Weight		9 kg / 20 lbs
Behavior in case of compressed air pressure drop	– Valve closed	valve remains closed
	– Valve open	undefined
Behavior in case of power failure	– Valve closed	depending on customer installation
	– Valve open	depending on customer installation

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